



98% of the workshop attendees have reported the Personalized Leadership Development Program™ as the best professional development program they have ever attended. The following list represents a sampling of our clients.

Abbott Laboratories	First National Bank	Penske
Air Assurance	Forest Pharmaceuticals	Polo Ralph Lauren
Abbott Molecular	GC Partners	Pepsi-Cola Bottling Ventures
AKG of America	Geiger	Precision Machine Company
Alex Lee, Inc.	Glen Raven Mills	Quaintance-Weaver Restaurants/Hotels
American Chamber of Commerce	GMAC Insurance	Quintiles
Analog Devices	Hanes	Resolution Copper Mining
AstraZeneca	Hewlett Packard	Schrader Bridgeport
ATCOM Business Telephones	Highwoods Properties	Siemens
Bank of America	Hospice	Six Sigma
Banner Pharmacaps	Ingersoll-Rand	Solectron
Barnes & Noble	ISP Sports	TEC Worldwide
Bell Atlantic	J. A. Jones Construction	St. Michelle Wine Estates
Betty Machine Company	JCIT International	Strategy Solutions, Inc.
Bre Properties	John Deere	Trinity Builders
Blue Cross Blue Shield	Kayser-Roth Corporation	Toyota
Brian Tracy Phoenix Company, Ltd.	Kelly MarCom	US Dept. of Agriculture
Brinker International	Lee Hecht Harrison	US Dept. of Transportation
Broyhill Furniture	Legg Mason	US Internal Revenue Service
Carolina Biological Supply Co.	Lexcom Communications	US Air Force
Celanese Acetate	Liberty Property Trust	US Navy
CenterBeam, Inc.	Lowe's Companies, Inc.	Unilever
Center for Mind/Body Medicine	Lowes Foods	Ullico Insurance
Champion Products	Lucent Technologies	United Way
Clariant International	Luckstone Corporation	University of North Carolina
Clinipace Worldwide	McColl Partners	University of South Carolina
Compaq	MDI Systems	Valley View Medical Center
Constella Group	Meyers, Roman, Friedberg & Lewis, LPA	Village Tavern
Cooper Tire & Rubber Company	MGM Transport Corp.	Volvo Logistics
Cox Communications	Motionwear	Volvo Trucks
Dick Broadcasting	Morgan Stanley Smith Barney	Wachovia Bank
Dilweg Companies	National Credit Union Administration	WFU Babcock Grad. School of Mgmt.
Duke University (Fuqua)	NC Academy of Trial Lawyers	WFU Baptist Medical Center
Dupont	NouvEON	WFU School of Medicine
Elan Pharmaceuticals	NC Partnership for Children	Weck Surgical
Embrex	O'Henry Hotel	Wells Fargo
Exhibit Resources	Owens Corning	W. L. Gore & Associates
FBI	Penn State University	Womble Carlyle Sandridge & Rice