



*98% of the workshop attendees have reported the Personalized Leadership Development Program as **the best** leadership development and personal improvement program that they have ever attended. The following list represents a sampling of our clients.*

Abbott Laboratories	Exhibit Resources	Penn State University
Abbott Molecular	First National Bank	Penske
Alex Lee, Inc.	Forest Pharmaceuticals	Pepsi-Cola Bottling Ventures
American Chamber of Commerce	Geiger	Precision Machine Company
Analog Devices	Glen Raven Mills	Quaintance Weaver
Art.com	GMAC Insurance	Quintiles
AstraZeneca	Grainger	Sara Lee
ATCOM Business Telephones	Hanes	Schrader Bridgeport
Bank of America	Hewlett Packard Company	Siemens
Banner Pharmacaps	Highwoods Properties	Six Sigma
Barnes & Noble	Hospice	Solectron
Bell Atlantic	Ingersoll-Rand	TEC Worldwide
BellSouth	Institution Food House	Teleflex Medical (Rusch)
Betty Machine Company	ISP Sports	Trinity Builders
Blue Cross Blue Shield	J. A. Jones Construction	Toyota
Boozer Lumber	John Deere	US Dept. of Agriculture
Brian Tracy Phoenix Company, Ltd.	Kayser-Roth Corporation	US Dept. of Transportation
Brinker International	Lee Hecht Harrison	US Internal Revenue Service
Broyhill Furniture	Legg Mason	US Navy
Carolina Biological Supply Co.	Lexcom Communications	Unilever
Celanese Acetate	Liberty Property Trust	Ullico Insurance
Center for Mind/Body Medicine	Lowe's Companies, Inc.	United Way
Champion Products	Lowes Foods	University of North Carolina
Chase Manhattan	Lowe's Home Improvement	Verizon
CommScope	Lucent Technologies	Village Tavern
Compaq	Luckstone Corporation	Volvo Logistics
Constella Group	McCull Partners	Volvo Trucks
Cooper Tires & Rubber Company	MDI Systems	Wachovia Bank
Cox Communications	MGM Transport Corp.	WFU Babcock Grad. School of Mgmt.
Dick Broadcasting	National Credit Union Administration	WFU Baptist Medical Center
Dilweg Companies	NC Academy of Trial Lawyers	WFU School of Medicine
Duke University (Fuqua)	NC Partnership for Children	Weck Surgical
Dupont	O'Henry Hotel	Wells Fargo
Elan Pharmaceuticals	Owens Corning	Womble Carlyle Sandridge & Rice